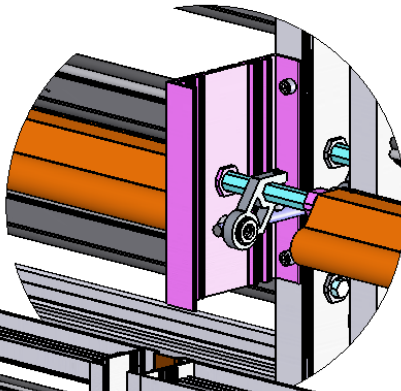


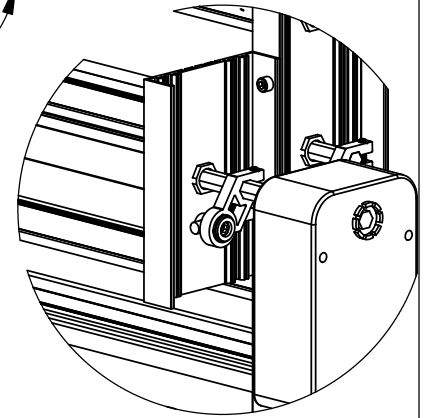
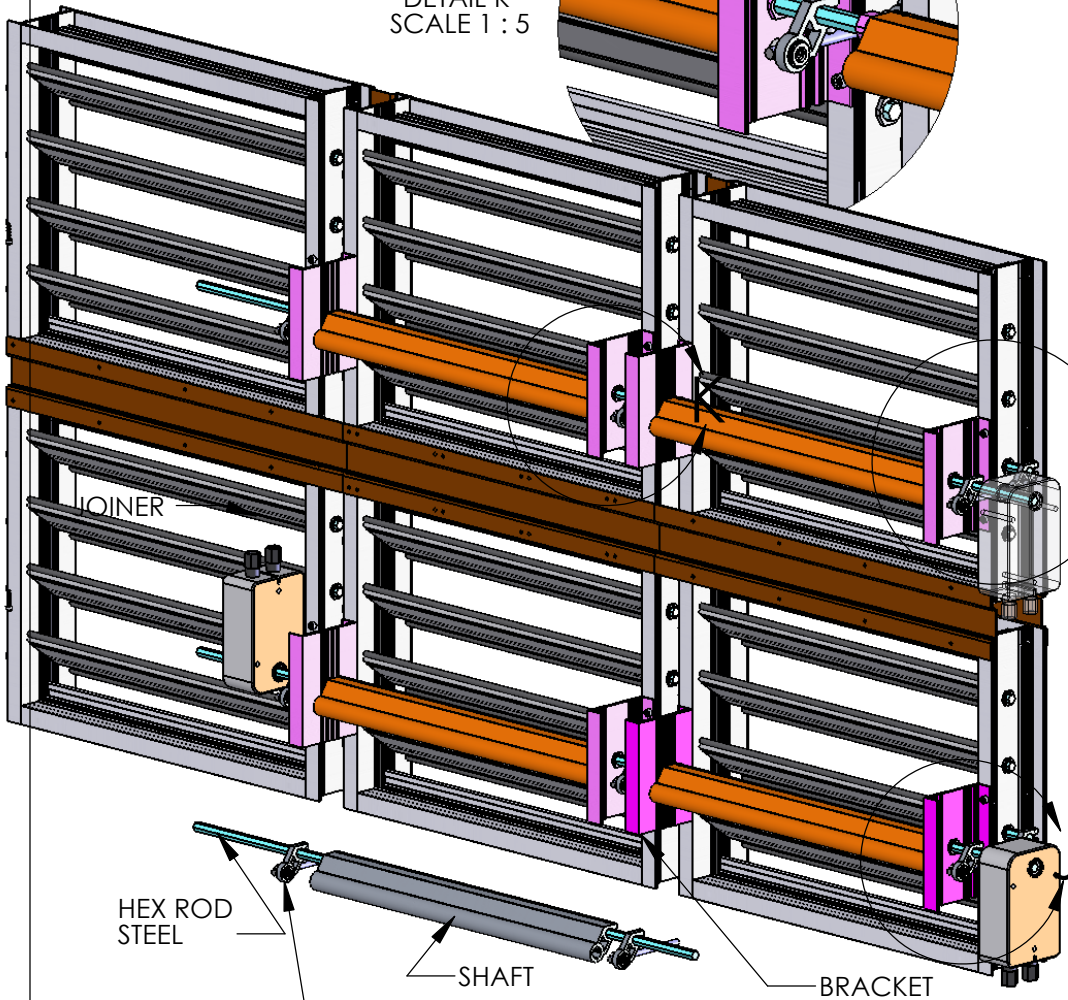
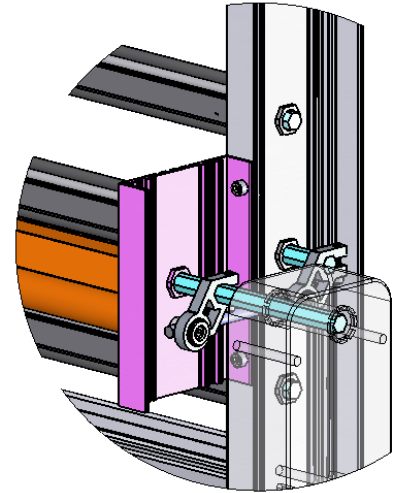
NOTE:

1. INSTALL LOWER AND TOP DAMPERS TO WALL FRAME, USE JOINER PLATES TO MAINTAIN DISTANCE 1.75" BETWEEN DAMPERS. MAKE SURE DAMPER ASSEMBLY IS RIGID. CROSS OVER STEEL ANGLE STRUCTURES ARE REQUIRED FOR THE WHOLE STRESS.
2. INSTALL THE BRACKETS TO DAMPER FRAME, USING THE PREDRILLED HOLES BY FACTORY.
3. INSTALL SHAFTS, HEX RODS, CRANK ARMS.
4. INSTALL DAMPER ACTUATOR LATE AS REQUIRED.

DETAIL K
SCALE 1 : 5



DETAIL H
SCALE 1 : 5



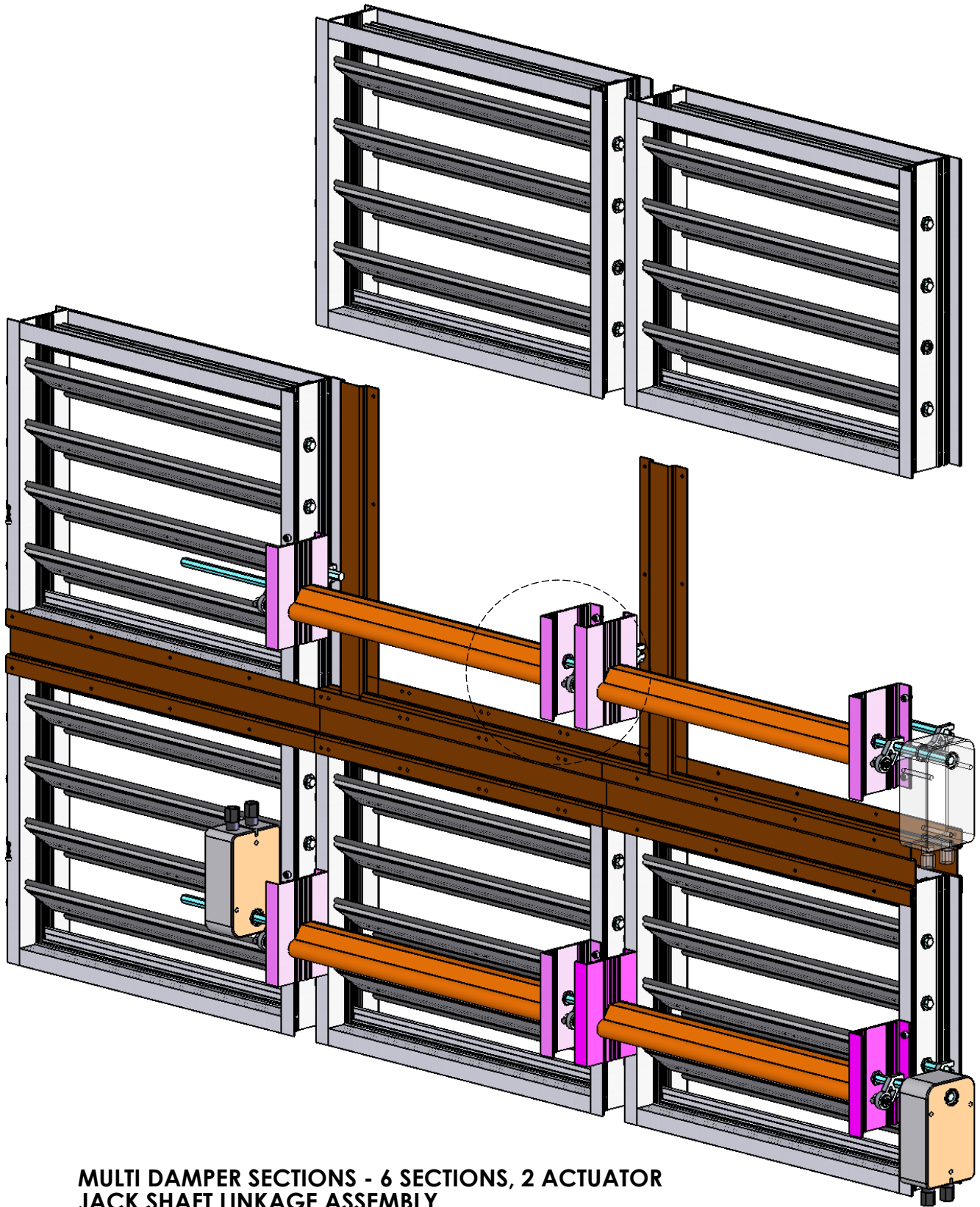
DETAIL J
SCALE 1 : 5

MULTI DAMPER SECTIONS - 6 SECTIONS, 2 ACTUATOR JACK SHAFT LINKAGE ASSEMBLY

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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL ± 0.10 THREE PLACE DECIMAL ± 0.050		NAME	DATE	CUSTOMER: ---	
		MATERIAL 100 Series Aluminum Extrusion		DRAWN	Henry	05/06/2014	
		FINISH Mill		CHECKED			REV. 00
NEXT ASSY		USED ON		ENG APPR.			
APPLICATION		DO NOT SCALE DRAWING		MFG APPR.			
				Q.A.			
				COMMENTS:		Escpec Inc	
				SIZE DWG. NO.		REV. 1	
				SCALE: 1:48		WEIGHT:	
						SHEET 1 OF 2	

JACKSHAFT - 6 section, 2 actuator



**MULTI DAMPER SECTIONS - 6 SECTIONS, 2 ACTUATOR
JACK SHAFT LINKAGE ASSEMBLY**

<p>PROPRIETARY AND CONFIDENTIAL</p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF Escpec inc. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF Escpec inc. IS PROHIBITED.</p>			<p>DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL ± 0.10 THREE PLACE DECIMAL ± 0.050</p>	NAME	DATE	CUSTOMER:	---	REV.			
				DRAWN	Henry	05/06/2014	CUSTOMER ID:	-	00		
				CHECKED							
				ENG APPR.							
				MFG APPR.							
				Q.A.							
				COMMENTS:							
			MATERIAL	<p>Escpec Inc</p>							
			100 Series Aluminum Extrusion								
			FINISH	<p>JACK SHAFT - 6 section, 2 actuator</p>							
			Mill								
	NEXT ASSY	USED ON	<p>SCALE: 1:48 WEIGHT: SHEET 2 OF 2</p>								
	APPLICATION	DO NOT SCALE DRAWING									